

# 휴제로 HUZERO

Heat-pump Hybrid Desiccant Dehumidifier





## **Humaster**

Humaster provides the most ideal atmospheric environment for everyday living and industrial processes using the world's best polymeric desiccant material and the relevant engineering technologies. Through humidity conditioning instead of air cooling, we will supplement and eventually alternate the air conditioning system based on the air cooling measure.

Humaster is at the forefront of innovative air conditioning solutions. We have developed a breakthrough desiccant cooling technology that reduces air conditioner power consumption by over 50% by using heat instead of electricity. This cutting-edge technology, created in collaboration with KIST, is now being transferred to the Korea District Heating Corporation (KDHC) for widespread practical use.

At Humaster, we are driving a paradigm shift in air conditioning through our unique moisture harmonization technology, leveraging the expertise and core technologies. Join us in revolutionizing energy efficiency and sustainability in climate control.

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We aspire to be the world's leading humidity control company, dedicated to promoting the healthy coexistence of humans and the planet. By providing optimal environmental and energy performance, we are pioneering the future of air conditioning technology for a sustainable tomorrow.

"



Company by a professional team that has studied indoor air for 30 years at Korea Institute of Science and Technology (KIST)











## 2012

Won Korea presidential citation on Invention Day

#### 2014

 Won Patent award from Korean Intellectual Property Office

#### 2015

Won Very Highly
Commended Paper Award from the International Institute of Refrigeration

#### 2017

- Won NET Certification for Humicon from Ministry of Trade Industry and Energy, Korea
- Green Technology Certification from Ministry of Environment, Korea

#### 2018

- · The founding of Humaster
- Received a citation from the Minister of Land, Infrastructure and Transport, Korea
- Listed in 'The Top 10 Mechanical Technology of the Year'

## 2019

 Selected as a Korea's Best New Product of the Year

## 2020

- Excellent Performance Certification (EPC) from Ministry of SMEs and Startups, Korea
- Innovative & Excellent Government Procurement Products in Public Procurement Service, Korea
- Priority purchase product for excellent inventions recommended by Korean Intellectual Property Office

#### 2021

- NET Certification for Humicon from Ministry of Trade Industry and Energy, Korea
- New Excellent Product (NEP) from Ministry of Trade, Industry and Energy, Korea

#### 2022

- NET Certification for Huzero from Ministry of Trade Industry and Energy, Korea
- Excellent Governement Procurement Product
- Baby unicorns by Ministry of SMEs and Startups, Korea

#### 2023

 Material-Parts Specialized Company Certification from Ministry of Trade, Industry and Energy, Korea









#### HuMaster CEO LEE Dae-young



산업통상자원부장관

- 다 이 술인 중 서 가 숙 역 : 보세 출시가 당 4 454 전 내려요 하기의 제한 기원 지 기 : 보시 환경기 환경기 전 지 기 : 보시 환경기 환경기 전 의 기 : 보시 환경기 환경기 전 의 기 : 보시 환경기 환경기 전 의 기 : 보시 환경기 환경기 지원에 대한 환경기 대한 가능 (1985) 의 기 : 보시 한 (1987 전 기원에 대한 환경기 대한 가능 (1985 전 기원 기원에 대한 1987 대한 산업명상지원부장관·

- Ph. D, Mechanical Engineering, Seoul National University
- Member of national academy of engineering of korea
- Former Senior Researcher, KIST
- 140 patent Application, 112 patent registration, 10 technology transfers (37 implementation patents)

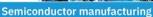
## What are the problems?

- ✓ A low humidity (40% or less) is needed but it it difficult with a regular dehumidifier.
- Semiconductor/Battery
   Pharmaceutical manufacturing
- Conventional dehumidifiers cannot maintain humidity below 50%
- ✓ Conventional dehumidifiers do not work below 15°C
- Food processing, refrigeration/freezer storage
- Conventional dehumidifiers cause evaporator icing, requiring frequent defrost runs
- Increased energy costs due to defrosting operation, resulting in poor storage quality

## ✓ Need to use desiccant dehumidifiers?

- Can be operated in low humidity and low temperature conditions, but the power consumption is more than 4 times that of conventional dehumidifiers, causing energy costs and requiring additional faucet facilities.
- · Exhaust ducts are required
- · Movements are restricted

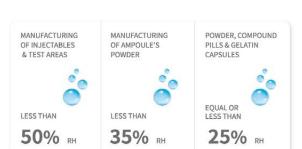








Pharmaceutical manufacturing





Cold storage warehouses







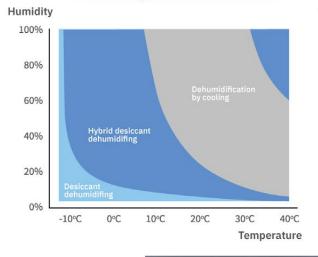




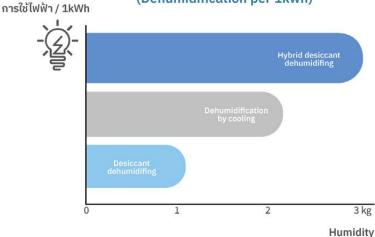
#### **Special Features of Huzero**

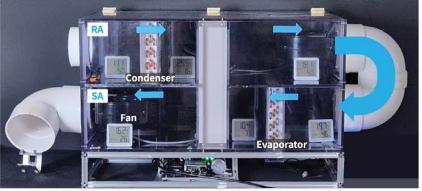
- Dehumidification possible below 40%
   Dehumidifies up to 10% humidity
- It operates at temperatures as low as -10°C without freezing and defrosting
- No ducts are necessary. Easy to install and move unlike conventional desiccant dehumidifiers
- Desiccant dehumidifing using Super Desiccant Polymer(SDF), Humaster's unique dehumidification material
- Huzero is 150% more efficient than conventional electric dehumidifiers: energy saving, ESG contribution
- Received New Excellent Technology certification (NET) from Ministry of Trade Industry and Energy, Korea

#### Possible range of dehumidification



## Efficiency (Dehumidification per 1kwh)





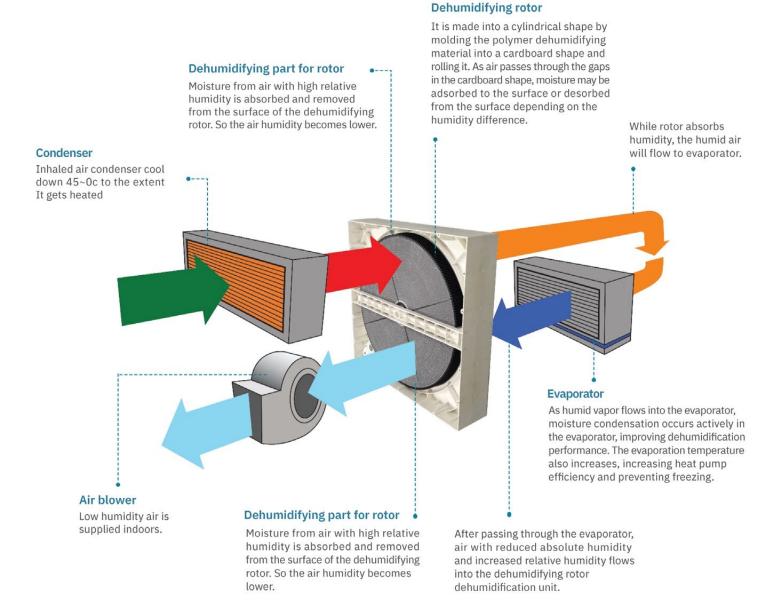
Return Air:11.1°C/50%, Supply Air:16.2°C/26%(Dewpoint -3.3°C), Eva. Inlet:19.7°C/46%

### **Huzero History**

- 20 SK Group SV Fund No. 1 Start developing local production of dry dehumidifier for power plant"
- Developed Scale-down proto: efficiency of 2.7kg/kWh
- Developed Full-scale proto
- Field test at SK E&S Paju energy service Dehumidification capacity 30kg/hr efficiency 2.0kg/kWh
- NET Certification for Huzero from Ministry of Trade Industry and Energy, Korea
- · Patent Number 2538132, 2559533









## **HuRotor**Desiccant dehumidifying rotor

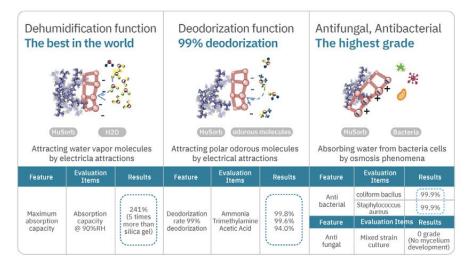
- Hurotor dehumidifying material uses Humaster's self-developed polymeric dehumidifying material, Husorb
- New material that can be recycled at low temperatures below 50C
- Regeneration possible only with heat pump condenser waste heat
- Performance degradation of less than 5% even after 150,000 dehumidification/regeneration cycles
- No need for replacement due to excellent durability

### HuSorb Super Desiccant Polymer

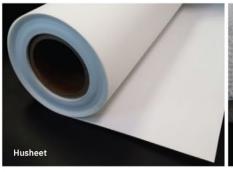
HuSorb is a super desiccant polymer material developed by Humaster and patented in Korea and the United States. It has a 5 times greater sorption capacity than silica gel, deodorizes by over 99% and filters moisture and harmful substances with antifungal/antibacterial features.



#### Renewable at 50°C and below, resulting in significant energy savings.









- HuRotor
  Desiccant dehumidifying rotor

- Excellent moisture sorption/desorption repeatability: 150,000 cycle tests
- Easy to produce, process, and mold as it is a polymeric material
- Renewable at 50°C and below
- · Harmless material

#### 2014

Patent award from Korean Intellectual Property Office



#### 2017

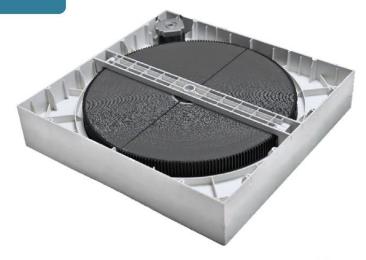
Green Technology Certification from Ministry of Environment, Korea



#### 2019

Korea's Best New Product of the Year





## Huzero Applications



Semiconductor factories, battery plants, electronics factories, etc. that require low humidity to improve production and quality



Pharmaceutical processes requiring low humidity below 40



Art storages that need to maintain low humidity to prevent mold and deterioration due to moisture



Document storages that need to maintain low humidity to prevent mold and deterioration due to moisture



Food processing plants and food storages that require low temperature and low humidity for sanitation and quality



Cold stoarage warehouses that need frequent defrost



Research labs and laboratories that require constant temperature and humidity conditions for equipment performance



Operating rooms that require constant temperature and humidity control for hygiene and infection prevention



Places where large numbers of people gather, such as movie theaters, that need to maintain comfortable humidity without lowering the temperature



Pools that require a large dehumidification load without lowering the temperature



Ice rinks that need dehumidification at low temperatures



Power plants that need to operate in a temperature range of 5~35°C to preven iron oxide

Achieving an overwhelming energy efficiency in desiccant dehumidification, an essential technology for Korea's three major industries (next-generation electronics, semiconductors, displays), precision processes (pharmaceuticals), and low-temperature facilities (food production, cold warehouses)

#### Huzero Performances

## 01\_

Wide operating temperature range of -10 to 35°C, with high-efficiency operation without icing or defrosting (Room temperature: 10~35, low temperature:-10~35)

## 04

Maintains humidity levels as low as 30% or lower at room temperatur

## 02

Operates on renewable energy, such as heat pump waste heat, eliminating the need for additional renewable powe

## 03

Highly efficient operation with over 2.0 L/kWh dehumidification efficiency

## 05

No replacement with semi-permanect dehumification

#### 06

Easy to install and no extra setup fees

## 07

Used in various places: cold storage, food factories, p--



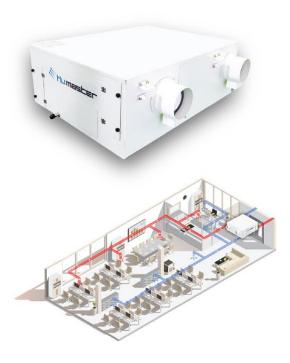
## Same dehumidifying capacity (@27 degrees, 60RH%) Comparison of dehumidifier features

Details	Huzero	Cooling dehumidifier (General industrial dehumidifier)	Conventional desiccant dcehumidifier
Temperature range of use	normal temperature model: 10 to 35 degrees Low temperature model: -10~15 degrees	18~35 degrees	-20~40 degrees
Driving method	Heat pump + desiccant dehumidification rotor	heat pump	Desiccant dehumidifying rotor
Minimum humidity condition	10%	45%	0%
regeneration temperature	45~55 degrees	Not applicable	over 100 degrees
Regenerative power	Unnecessary	Unnecessary	necessary
defrost operation	Unnecessary	necessary	Unnecessary
Power consumption compared to the same dehumidification amount @27 degrees, 60RH%	1	1.4	3
Dehumidification amount compared to wind volume (L/hr)/(1,000CMH)	5	3.3	8
Dehumidifying rotor	SDP (super desiccant polymer)	doesn't exist	silica gel
duct installation	Unnecessary	Unnecessary	necessary
Drain (drainage function)	Yes (auto)	Yes (auto)	None (manual)
mobility	Convenient	Convenient	Impossible
Deodorizing function	has exist	doesn't exist	doesn't exist
Antibacterial/anti-fungal function	has exist	doesn't exist	doesn't exist

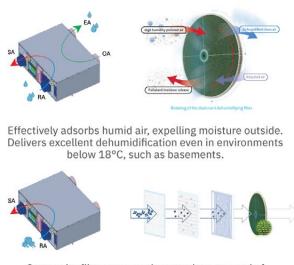
### **Dessicant** dehumidifier

#### **Humidity Conditioner**

A premium indoor humidity conditioner that combines dehumidification, air purification, and humidification







Composite filters ensure the complete removal of gaseous and particulate contaminants, including ozone



All season ventilation by heat recovery and humidity recovery technology

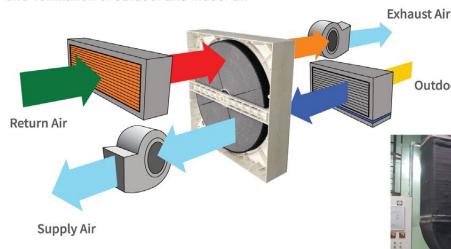


Outdoor Air

Save 30-50% on electrical energy with a desiccant hybrid heat pump.

## **Humaster Outdoor Air System**

Dehumidification, cooling, purification, and ventilation of outdoor and indoor air







## - **Applications**

#### **Industrical Settings**







Low humidity manufacturing room, Company H at Pyeongtaek





Low humidity manufacturing room, Company N at Busan





Low humidity manufacturing room, Company C at Iksan

#### **Storages**







Paju Art Center for Performace Prop



Uijeongbu District Public Prosecutor's Office Main Building







**Others** 



Semiconductor assembler, Company E at Seosan



Indoor pool, Welfare Center at Gunpo



Ice rink at Mok-dong, Seoul







